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The HELLER retrofit packages finder for your machine.

AVAILABILITY

DIGITALIZATION

- LifeGuard Package
- Process Package (PP)
- Remote Diagnostics (RD)
- Axes Condition (AC)
- Spindle Condition (SC)
- **Condition Plus**
- **Condition Plus Global**
- Advanced Data Box
- Energy Monitoring (EM)
- Industrial PC (IPC) for connectivity and
- data connection
- umati
- **NetGuard Firewall**
- HELLER Services Interface (HSI)
- Production data acquisition
- Integrated Tool Monitoring (IPM)
- Damage Reduction

FOLLOW-UP COMPONENTS

- Machining unit | HSU HELLER Spindle (HSM replacement) **NEW**
- HELLER hybrid field coupler **NEW**
- E/A-modules Cube 67 for Fanuc control NEW
- HELLER motor spindle (Gamfior
- replacement)
- Fit for 1FK7 Generation 2
- E/A modules Cube67 (Replacement for ET200X DESINA)
- E/A-Module ET 200 PRO (Replacement for ET200X)
- Main spindle motor (Replacement for 1PH8 PT1000)
- Frequency converter SINAMICS G120 (Replacement for MM220, MM420, MM440)

MACHINE PROTECTION

- Monitoring filter fleece **NEW**
- Collision detection
- Leakage monitoring on spindle
- Leakage monitoring of the hydraulic system
- Optimized tool holder HSK100
- Carbon filter for sealing air on scales Tool change doors with damping

SUSTAINABILITY



SAFETY AT WORK

Extraction unit for emulsion Replacement of hydraulic hoses



P

ENERGY EFFICIENCY

- **BLUE Power Save**
- **BLUE Coolant**
- **BLUE Chill**
- **BLUE Hydraulics**
- LED work area lighting
- Lighting for rack-type tool magazine

OPERATION

- Manual operating unit
- Foot-operated pneumatic interlock
- Keyboard
- Screen blow-off device
- Electronic Key System Chips
- Documentation
- Magazine operating panel
- Enabling network drive
- LED work area lighting
- LED workpiece setting station lighting **NEW**
- Lighting for rack-type tool magazine



NC TECHNOLOGY

- Interpolation turning IPT **NEW**
- NC-data-export NCE **NEW**
- HELLER technology cycles
- Milling technology package
- Tangential control incl. cycles
- Feed force display
- DataMatrixCode Generator (DMCG)

PRECISION

- Thermal growth correction AutoLin **NEW**
- Gantry drive Z-Achse **NEW**
- Coolant temperature control
- Coolant chiller
- BLUM measuring probe
- RENISHAW measuring probe
- Measuring cycle



PRODUCTION MONITORING

- Status lamp red-yellow-green
- Runtime and quantity recording
- Effective machining time counter
- Pallet job counter
- Display menu for workpiece counter and effective machining time

PRODUCTIVITY

PROCESS OPTIMIZATION

- Interpolation turning IPT **NEW**
- Tool pick-up from pallet
- _ Automatic loading/unloading sequence
- Camera system for production
- **Tool Planning**
- Hydraulic workpiece clamping
- Fourth line in work area
- Thread cutting without compensating chuck (uni-Pro)
- Multi-spindle head mounting
- Multiple clamping
- Automatically operated doors at the workpiece setting station (SIDOOR)
- Tool requirements planning and loading support (TRP)
- Interface for robot loading

PROCESS RELIABILITY

- Monitoring filter fleece **NEW**
- Gantry drive Z-Achse **NEW**
- 3D data for work area models
- Pneumatic location check
- Pneumatic unclamp check
- Automatic filling device for coolant unit
- Tool coding
- Tool breakage monitoring

PERFORMANCE INCREASE

- Machining unit | HSU HELLER Spindle (HSM replacement) **NEW**
- Gantry drive Z-Achse **NEW**
- Adaptive Control
- Performance package axis dynamics
- PCU modernization
- Modernization of control hardware
- Software update
- Increase in machine performance for NCU
- NC memory expansion
- Solid State Drives (SSD)
- Processing from an external memory
- Spline interpolation
- Alternative strategy