HELLER

Performance package axis dynamics

Productivity | Performance Increase Availability | Digitalization



Series	
C F H	HF MCH MCH-C
MC	
Control	
SIEMENS Solutionline	

The objective of the manufacturer cycle is to optimise the workpiece-specific axis and spindle dynamics which reduces the workpiece machining time. This works via a self-learning function that calculates the optimum acceleration and jerk values of the workpiece-carrying axes in movement during the execution of the machining program as well as the optimum acceleration values of the spindle.

_ Cycle time optimisation; thus leading to an increased

Characteristics

Benefits

production output

- Optimisation of axis / spindle acceleration usually completed after 3 – 4 programme runs
- _ Acceleration increase limited to a maximum of 200 % of the standard acceleration

Requirements

_ _ Siemens Solutionline