Runtime and quantity recording

Productivity | Production Monitoring



Series

H F C

Control

SIEMENS Solutionline

The runtime and quantity counter delivers statuses to an external system via two floating contacts.

Characteristics

_ Two floating 24 volt output signals

_ Effective machining time active with active NC program (customer-specific solution on request)

_ Pulse of 1 s duration as a quantity counter at the end of a pallet job

_ Runtime and quantity counter active with the following parameters: operating mode Auto, NC program sequence (not M00, M02, M30), NC start pressed, no single block selected, feed override not at 0 % and no feed stop

Benefits

_ Overview of displayed operating data

Requirements

_ SIEMENS Solutionline