

Runtime and quantity recording

Productivity | Production Monitoring



Series

H

F

C

Control

SIEMENS Solutionline

The runtime and quantity counter delivers statuses to an external system via two floating contacts.

Characteristics

- _ Two floating 24 volt output signals
- _ Effective machining time active with active NC program [customer-specific solution on request]
- _ Pulse of 1 s duration as a quantity counter at the end of a pallet job
- _ Runtime and quantity counter active with the following parameters: operating mode Auto, NC program sequence [not M00, M02, M30], NC start pressed, no single block selected, feed override not at 0 % and no feed stop

Benefits

- _ Overview of displayed operating data

Requirements

- _ SIEMENS Solutionline