Manual operating unit

Productivity | Operation



Series

H | F | C | HF | MCH | MCH-C | MC | MCi

Control

SIEMENS Solutionline | SIEMENS Powerline | FANUC | SINUMERIK ONE

Particularly when setting up a machine tool and entering the programs, flexible working saves time and makes a significant contribution to safety in the machining process. The handheld operating unit enables greater freedom of movement and flexible operation of the machine – always with a clear view of the work area.

Characteristics

_ Operating mode switching JOG and Auto mode
_ STOP/START for feed, spindle and control
_ Rapid traverse overlay factor and direction keys
_ Key switch
_ EMERGENCY STOP pushbutton
_ Shows the active axes on an LC display
_ Axis selection
_ Handwheel key (Incremental setting)
_ Feed override
_ Electronic handwheel

Benefits

_ Flexible operation of the overall machine
_ Operator is not restricted to the fixed operating panel
_ Time saving and economical
_ Safe and reliable setup and run-in

Requirements

_ Interface for a handheld operating unit
_ _Control unit FANUC: Machine software version HMCF_PL not useable with MPP or Transline