

Manual operating unit

Productivity | Operation



Series

H

F

C

HF

MCH

MCH-C

MC

MCi

Control

SIEMENS Solutionline

SIEMENS Powerline

FANUC

SINUMERIK ONE

Particularly when setting up a machine tool and entering the programs, flexible working saves time and makes a significant contribution to safety in the machining process. The handheld operating unit enables greater freedom of movement and flexible operation of the machine – always with a clear view of the work area.

Characteristics

- _ Operating mode switching JOG and Auto mode
- _ STOP/START for feed, spindle and control
- _ Rapid traverse overlay factor and direction keys
- _ Key switch
- _ EMERGENCY STOP pushbutton
- _ Shows the active axes on an LC display
- _ Axis selection
- _ Handwheel key [Incremental setting]
- _ Feed override
- _ Electronic handwheel

Benefits

- _ Flexible operation of the overall machine
- _ Operator is not restricted to the fixed operating panel
- _ Time saving and economical
- _ Safe and reliable setup and run-in

Requirements

- _ Interface for a handheld operating unit
- _ Control unit FANUC: Machine software version HMCF_PL not useable with MPP or Transline