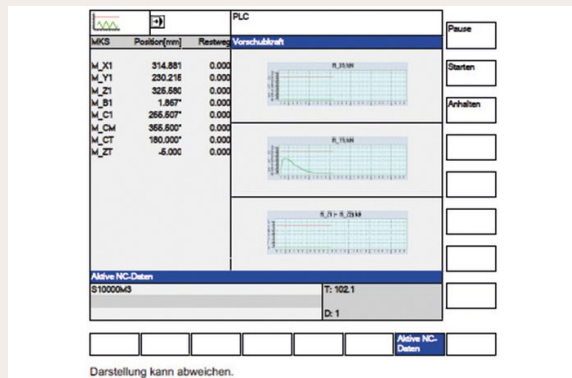
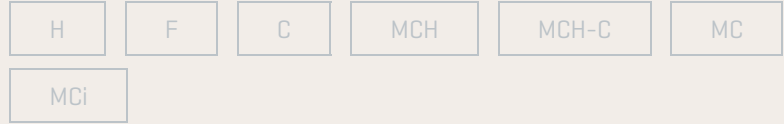


## Feed force display

Productivity | NC Technology



Series



Control



The feed force display is used to check the current feed force without additional measuring devices.

## Characteristics

- \_ Feed force display as an expansion of the Sinumerik 840D interface
- \_ Graphic display shown by pressing function key on the main operating panel
- \_ Information on current feed force of axes X / Y / Z in kN, on the NC block currently being machined, actual position and residual path

## Benefits

- \_ Simple and reliable: monitoring of the machining process without additional measuring instruments
- \_ Fast response: current display enables immediate response to values outside the tolerance

## Requirements

- \_ SIEMENS Powerline
- \_ SIEMENS Solutionline