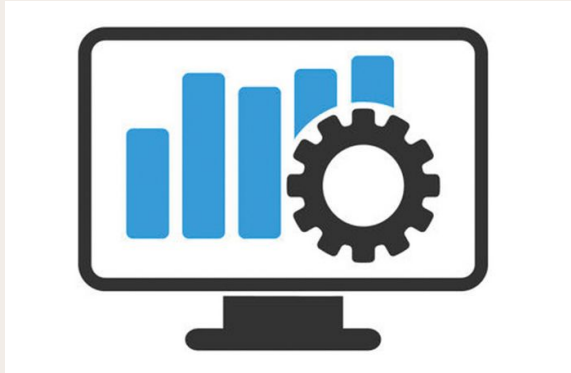


## Production data acquisition

Availability | Digitalization



Series

H

F

C

HF

MCH

MCH-C

MC

MCI

Control

SIEMENS Solutionline

SIEMENS Powerline

SINUMERIK ONE

With this upgrade package, HELLER allows the machine to be connected to a MDE/BDE system at the customer. The machine control system provides various operating data for this purpose.

## Characteristics

- \_ Provisioning of machine/operating data: e.g. operating status (production, organisational fault, technical fault, etc.), operating mode (AUTO, JOG, etc.) OK/NOK counter (pallet-related), information on NC program processing (start, stop, NC program name, etc.)
- \_ Specific, standardised interfaces based on the machine series

## Benefits

- \_ Integration of the HELLER machine into the existing MDE/BDE
- \_ Simple installation based on HELLER standards

## Requirements

- \_ SIEMENS Solutionline
- \_ SIEMENS Powerline\_SINUMERIK ONE