Production data acquisition

Availability | Digitalization



Series

H | F | C | HF | MCH | MCH-C | MC | MCi

Control

SIEMENS Solutionline | SIEMENS Powerline | SINUMERIK ONE

With this upgrade package, HELLER allows the machine to be connected to a MDE/BDE system at the customer. The machine control system provides various operating data for this purpose.

Characteristics

_ Provisioning of machine/operating data: e.g. operating status (production, organisational fault, technical fault, etc.), operating mode (AUTO, JOG, etc.) OK/NOK counter (pallet-related), information on NC program processing (start, stop, NC program name, etc.)

_ Specific, standardised interfaces based on the machine series

Benefits

_ Integration of the HELLER machine into the existing MDE/BDE

_ Simple installation based on HELLER standards

Requirements

_ SIEMENS Solutionline

_ SIEMENS Powerline_SINUMERIK ONE