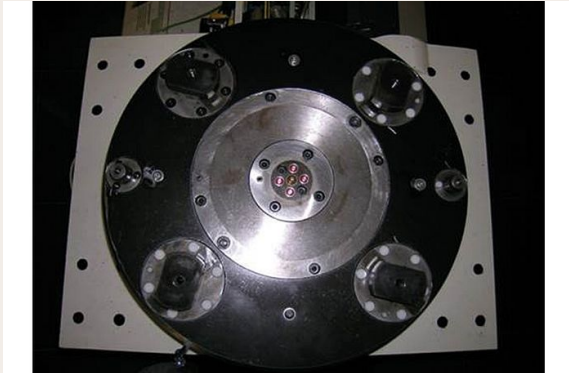


Fourth line in work area

Productivity | Process Optimisation



Series

H

F

C

MCH

MCH-C

MC

MCI

Control

FANUC

SIEMENS Powerline

SIEMENS Solutionline

uni-Pro 90

Using the fourth line in the work area, you can activate hydraulic switching functions from the machining program and thus utilise hydraulic workpiece clamping.

Characteristics

- _ Fourth line for actuating hydraulic switching functions in the work area
- _ Please note: not in combination with pneumatic unclamp/position control at the workpiece load/unload station
- _ Pneumatic location check at workpiece loading station possible with fourth line

Benefits

- _ More precision: hydraulic switching between roughing pressure, relieving, finishing pressure
- _ More convenience: e.g. clamping lever is swivelled clear quickly and safely

Requirements

- _ Hydraulic workpiece clamping