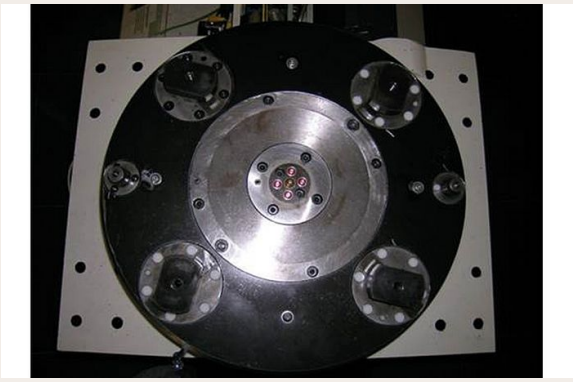
Fourth line in work area

Productivity | Process Optimisation



Series

H | F | C | MCH | MCH-C | MC | MCi

Control

FANUC | SIEMENS Powerline | SIEMENS Solutionline | uni-Pro 90

Using the fourth line in the work area, you can activate hydraulic switching functions from the machining program and thus utilise hydraulic workpiece clamping.

Characteristics

_ Fourth line for actuating hydraulic switching functions in the work area

_ Please note: not in combination with pneumatic unclamp/position control at the workpiece load/unload station

_ Pneumatic location check at workpiece loading station possible with fourth line

Benefits

_ More precision: hydraulic switching between roughing pressure, relieving, finishing pressure

_ More convenience: e.g. clamping lever is swivelled clear quickly and safely

Requirements

_ Hydraulic workpiece clamping