HELLER

Alternative strategy

Productivity | Performance Increase

Series

H	F	C	HF	MCH	MCH-C

MC	MCi	MCP-H	MCS	BEA

Control

SIEMENS Solutionline	SIEMENS Powerline

SINUMERIK ONE

The alternative strategy gives the programmer the chance to respond to events during the program sequence.

Characteristics

_ If faults in the regular processing run occur during monitoring, appropriate actions can be configured in the NC-program

_ After a fault has occurred, the machining operation can be terminated, a machining section can be skipped or an alternative sequence using a different tool or pallet change can be initiated

_ The following events trigger the emergency strategy: tool break monitoring, replacement tool strategy, integrated process monitoring

Benefits

_ No interruption to the process

Requirements

_ SIEMENS Powerline
_ SIEMENS Solutionline