

## Alternative strategy

Productivity | Performance Increase



### Series

H	F	C	HF	MCH	MCH-C
MC	MCi	MCP-H	MCS	BEA	

### Control

SIEMENS Solutionline	SIEMENS Powerline
SINUMERIK ONE	

The alternative strategy gives the programmer the chance to respond to events during the program sequence.

## Characteristics

- \_ If faults in the regular processing run occur during monitoring, appropriate actions can be configured in the NC-program
- \_ After a fault has occurred, the machining operation can be terminated, a machining section can be skipped or an alternative sequence using a different tool or pallet change can be initiated
- \_ The following events trigger the emergency strategy: tool break monitoring, replacement tool strategy, integrated process monitoring

## Benefits

- \_ No interruption to the process

## Requirements

- \_ SIEMENS Powerline
- \_ SIEMENS Solutionline