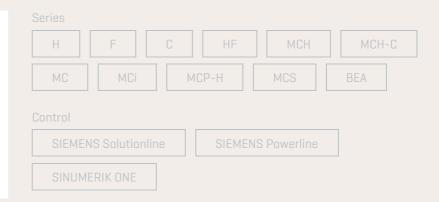
Alternative strategy

Productivity | Performance Increase





The alternative strategy gives the programmer the chance to respond to events during the program sequence.

Characteristics

- If faults in the regular processing run occur during monitoring, appropriate actions can be configured in the NC-program
- After a fault has occurred, the machining operation can be terminated, a machining section can be skipped or an alternative sequence using a different tool or pallet change can be initiated
- The following events trigger the emergency strategy: tool break monitoring, replacement tool strategy, integrated process monitoring

Benefits

_ No interruption to the process

Requirements

- _ SIEMENS Powerline
- _ SIEMENS Solutionline