Alternative strategy

Productivity | Performance Increase



Series

H | F | C | HF | MCH | MCH-C | MC | MCi | MCP-H | MCS | BEA

Control

SIEMENS Solutionline | SIEMENS Powerline | SINUMERIK ONE

The alternative strategy gives the programmer the chance to respond to events during the program sequence.

Characteristics

_ If faults in the regular processing run occur during monitoring, appropriate actions can be configured in the NC-program

_ After a fault has occurred, the machining operation can be terminated, a machining section can be skipped or an alternative sequence using a different tool or pallet change can be initiated

_ The following events trigger the emergency strategy: tool break monitoring, replacement tool strategy, integrated process monitoring

Benefits

_ No interruption to the process

Requirements

_ SIEMENS Powerline

_ SIEMENS Solutionline