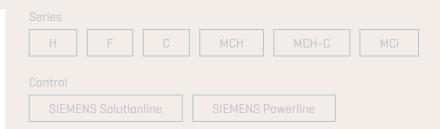


## **Adaptive control**

Productivity | Performance Increase





Your day-to-day production demands flexibility and adaptability – also of your control system. Control systems with default process variables quickly reach their limits here. With adaptive control, you can react directly to measured process variables.

## **Characteristics**

- A second process variable (e.g. path-specific or axis-specific feed rate) can be controlled based on a measured process variable (such as spindle current)
- Measurable and controllable process variables: drive utilisation, drive impact, target drive torque value, actual current value of axis or spindle

## **Benefits**

- More production reliability thanks to optimised process costs and machine utilisation
- Optimised process costs: control of the work process for time and cost optimisation
- Optimised machine utilisation: adaptive control constraint of the work process